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Fundamental Research on Range Extension Autonomous Driving for Electric Vehicle Based on Optimization of Vehicle Velocity Profile in Consideration of Cornering

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Abstract

Electric vehicles (EVs) have been intensively studied over the past decade, owing to their environmentallyfriendly characteristics, however, their miles-per-charge is relatively short. To improve the miles-percharge, the authors' group has proposed Range Extension Autonomous Driving (READ) system which minimizes the consumption energy by optimizing the velocity profile. This paper extends READ system to be applied to not only straight driving but also curvy road by modeling the vehicle rotation motion and the cornering resistance. The effectiveness of the proposed method is verified by simulations and experiments.

Keywords: EV (electric vehicle), optimization, energy consumption, range

1 Introduction

Due to the increasing concerns on environmental and energy problems, many kinds of research have been conducted in the last decade. As one of the countermeasures for this problem, the electric vehicles (EVs) have attracted great attention due to its environmentally-friendly characteristics. Compared with internal combustion engine vehicles (ICEVs), EVs have the following remarkable advantages [1].

- 1. Torque generation of a motor is faster than that of an engine (several milliseconds vs. several hundred milliseconds).
- 2. Motor torque can be estimated precisely from the current.
- 3. For EVs with in-wheel motors, each wheel can be controlled independently.
- 4. Motors not only can be used for driving, but also can be employed for regenerative braking.

However, the miles-per-charge of typical EVs is shorter than the cruising range of typical ICEVs. To improve the miles-per-charge, many kinds of research have been conducted, for example, designing high efficiency motors [2], series chopper power train using a buck-boost chopper [3], and wireless power transfer for moving EVs [4].

On the other hand, some research solve the energy problem by improving traffic flow by using Intelligent Transport Systems (ITS) [5]. Traffic flow is improved by platooning running using the information of the front and rear vehicles [6], and by introducing virtual traffic lights [7]. Along with the development of ITS and autonomous driving technologies, the vehicle velocity can be designed by considering objectives such as energy efficiency, i.e., energy consumption can be reduced by optimizing the velocity profile. The authors' research group has proposed the Range Extension Autonomous Driving (READ) system, which improves the miles-per-charge by optimizing the velocity profile numerically on the assumption that the stop point and gradient information are acquired from ITS [8, 9].

However, conventional READ system can be applied to only straight driving. In this paper, the READ system is extended to be applied to not only straight driving but also curvy road by modeling vehicle rotating motion and the cornering resistance. The effectiveness of the proposed method is verified by simulations and experiments.

2 Vehicle Model

In this section, vehicle motion and inverter input power are modeled. Inverter input power model is needed to modify the control input when optimizing the velocity profile numerically.

2.1 Experimental Vehicle

In this research, an original electric vehicle "FPEV-2 Kanon," manufactured by the authors' research group, is used. Fig. 1 and Table 1 show the experimental vehicle and its specifications, respectively. This vehicle has four outer-rotor type in-wheel motors which can be independently controlled. Therefore, driving-braking force distribution among the four wheels is possible. Table 2 shows the specifications of the in-wheel motors. Efficiency maps of the front and rear in-wheel motors are different as shown in Fig. 2.





Vehicle mass M	854 kg
Wheelbase <i>l</i>	1.72 m
Distance from center gravity	<i>l_f</i> :1.01 m
to front and rear axle l_f , l_r	$l_r:0.702 \text{ m}$
Height of gravitational center $h_{\rm g}$	0.510 m
Front wheel inertia J_{ω_f}	$1.24 \text{ kg} \cdot \text{m}^2$
Rear wheel inertia J_{ω_r}	$1.26 \text{ kg} \cdot \text{m}^2$
Wheel radius r	0.302 m
Front cornering stiffness C_f	12.5 kN/rad
Rear cornering stiffness C_r	28.2 kN/rad

Table 1: Vehicle specification.

Table 2: Specification of in-wheel motors.

	Front	Rear
Manufacturer	TOYO DENKI SEIZO K.K.	
Туре	Direct Drive System	
Rated torque	110 Nm	127 Nm
Maximum torque	500 Nm	530 Nm
Rated power	6.00 kW	6.00 kW
Maximum power	20.0 kW	25.0 kW
Rated speed	382 rpm	450 rpm
Maximum speed	1110 rpm	1200 rpm



Figure 3: Bicycle model of vehicle dynamics.

2.2 Vehicle Model

In this section, a four wheel driven vehicle is modeled.

2.2.1 Equation of Vehicle Dynamics

In this paper, bicycle model shown in Fig. 3 is considered, and the torques of the right and left motors are equal. The equations of the wheel rotation and the vehicle dynamics are given as

$$J_{\omega_j}\dot{\omega_j} = T_j - rF_j, \tag{1}$$

$$M\dot{V} = F_{\rm all} - \mathrm{sgn}(V)(F_{\rm DR} + F_{\rm CR}), \qquad (2)$$

$$Ma_y = MV(\dot{\beta} + \gamma) = -2Y_f - 2Y_r, \tag{3}$$

$$I\dot{\gamma} = 2(-l_f Y_f + l_r Y_r), \tag{4}$$

where J_{ω_j} is the wheel inertia, ω_j is the wheel angular velocity, T_j is the motor torque, r is the wheel radius, F_j is the driving-braking force of each wheel, M is the vehicle mass, V is the vehicle velocity, F_{all} is the total driving-braking force, sgn is a sign function, F_{DR} is the driving resistance, F_{CR} is the cornering resistance, a_y is the lateral acceleration, β is the side slip angle of the vehicle, γ is the yaw rate, Y_j is the lateral force of each tyre, I is the inertia around z-axis, and l_j is the distance from the center of gravity to front and rear axle. The subscript j represents f or r (f stands for front and r represents rear). The total driving force is distributed equally among four wheels.

$$F_f = F_r = \frac{1}{4}F_{\text{all}}.$$
(5)

The driving resistance $F_{\rm DR}$ is defined as

$$F_{\rm DR}(V) = \mu_0 Mg + b|V| + \frac{1}{2}\rho C_d A V^2,$$
(6)

where μ_0 is the rolling friction coefficient, b is a factor proportional to V, ρ is the air density, C_d is the drag coefficient, and A is the frontal projected area.

2.2.2 Lateral Force and Cornering Resistance

The lateral force and the cornering resistance applying to the front tyre is shown in Fig. 4. The cornering force F_{yj} is described as

$$F_{yj} = -C_j \alpha_j, \tag{7}$$

where C_j is the cornering stiffness, α_j is the tyre slip angle. If the tyre slip angle is small enough, the cornering force is supposed to be roughly equal to the tyre lateral force Y_j .

$$Y_j \simeq F_{yj} = -C_j \alpha_j. \tag{8}$$

Define F_{CR}' as the traveling direction component force of the type lateral force, F_{CR}' is given as

$$F_{\rm CR}' \simeq -2Y_f \sin\alpha_f - 2Y_r \sin\alpha_r \simeq 2C_f \alpha_f^2 + 2C_r \alpha_r^2.$$
⁽⁹⁾

Define $F_{\rm CR}$ as the x-direction component force of $F_{\rm CR}'$, $F_{\rm CR}$ is given as

$$F_{\rm CR} \simeq 2C_f \alpha_f^2 \cos \delta_f + 2C_r \alpha_r^2 \cos \delta_r \simeq 2C_f \alpha_f^2 + 2C_r \alpha_r^2.$$
(10)

The tyre slip angle α_f , α_r are described as

$$\alpha_f(V,\beta,\gamma,\delta_f) = \beta + \frac{l_f\gamma}{V} - \delta_f, \qquad (11)$$

$$\alpha_r(V,\beta,\gamma) = \beta - \frac{l_r \gamma}{V}, \qquad (12)$$

where δ_f is the front steering angle.

Assuming that the vehicle is brought into stationary circular turn ($\dot{\beta} = 0, \dot{\gamma} = 0$), the side slip angle of the vehicle, the yaw rate, the front steering angle, and the tyre slip angle are expressed as a function of the velocity and the turning radius R.

$$\beta(V,R) \simeq (1 - BV^2) \frac{l}{R}, \tag{13}$$

$$\gamma(V,R) \simeq \frac{V}{R},$$
(14)

$$\delta_f(V,R) \simeq (1+AV^2)\frac{l}{R},\tag{15}$$

$$\alpha_f(V,R) \simeq -AV^2 \frac{l}{R} - BV^2 \frac{l_r}{R}, \tag{16}$$

$$\alpha_r(V,R) \simeq -BV^2 \frac{l_r}{R},\tag{17}$$

where A and B are respectively constant given by

$$A = -\frac{M}{2l^2} \frac{l_f C_f - l_r C_r}{C_f C_r},$$
(18)

$$B = \frac{M}{2l} \frac{l_f}{l_r C_r}.$$
(19)

Therefore cornering resistance is expressed as a function of the velocity and the turning radius.

$$F_{\rm CR}(V,R) \simeq \frac{M^2}{2l^2} \left(\frac{l_r^2}{C_f} + \frac{l_f^2}{C_r}\right) \frac{V^4}{R^2}.$$
 (20)

2.2.3 Slip ratio

The slip ratio λ_j is given as

$$\lambda_j = \frac{V_{\omega_j} - V}{\max(V_{\omega_j}, V, \epsilon)},\tag{21}$$

where $V_{\omega_j} = r\omega_j$ is the wheel speed and ϵ is a small constant to avoid division by zero. It is known that the slip ratio λ is related with the friction coefficient μ as shown in Fig. 5 [10]. In the region of $|\lambda| \ll 1$, μ is nearly proportional to λ . Define the driving stiffness D_s' as the slope of the curve, the driving-braking force of each wheel is given as

$$F_j = \mu_j N_j \simeq D_s' N_j \lambda_j, \tag{22}$$

where N_j is the normal force of each wheel. When driving at V and F_{all} , N_f and N_r are respectively calculated as

$$N_f(V, F_{\text{all}}, R) = \frac{1}{2} \left[\frac{l_r}{l} Mg - \frac{h_g}{l} \{ F_{\text{all}} - \operatorname{sgn}(V) (F_{\text{DR}}(V) + F_{\text{CR}}(V, R)) \} \right],$$
(23)

$$N_r(V, F_{\rm all}, R) = \frac{1}{2} \left[\frac{l_f}{l} Mg + \frac{h_g}{l} \{ F_{\rm all} - \operatorname{sgn}(V) (F_{\rm DR}(V) + F_{\rm CR}(V, R)) \} \right],$$
(24)

where l is the wheelbase and h_g is the height of gravitational center. In this paper, lateral load variation during cornering is neglected.



Figure 4: Cornering resistance of front tyre.

Figure 5: μ - λ Curve [10].

2.3 Inverter Input Power Model

In this subsection, the inverter input power is modeled. Neglecting the mechanical loss of the motor and the inverter loss, the inverter input power P_{in} is described as

$$P_{\rm in} = P_{\rm out} + P_{\rm c} + P_{\rm i},\tag{25}$$

where P_{out} is the sum of the mechanical outputs of each motor, P_c is the sum of the copper losses of each motor, and P_i is the sum of the iron losses of each motor [11]. In this paper, wheel speed difference between left and right is neglected during cornering. Suppose that the torque caused by the wheel inertia and slip ratio λ_j are small enough. Then the motor

torque T_i and the wheel angular velocity ω_i are given as

$$T_j \simeq rF_j,$$
 (26)

$$\omega_j \simeq \frac{V}{r}(1+\lambda_j). \tag{27}$$

Therefore P_{out} is calculated as

$$P_{\text{out}} = 2 \sum_{j=f,r} \omega_j T_j \simeq \frac{VF_{\text{all}}}{2} \sum_{j=f,r} \left(1 + \frac{F_{\text{all}}}{4D_s' N_j(V, F_{\text{all}})} \right).$$
(28)

In the modeling of the copper loss P_c , the iron loss resistance is neglected for simplicity. Suppose that the magnet torque and the q-axis current are much larger than the reluctance torque and the d-axis current, respectively. Then, the sum of the copper losses P_c is given as

$$P_{\rm c} = 2 \sum_{j=f,r} R_j i_{qj}^2 \simeq \frac{r^2}{8} F_{\rm all}^2 \sum_{j=f,r} \frac{R_j}{K_{\rm tj}^2},$$
(29)

where R_i is the armature winding resistance of the motor, i_{qj} is the q-axis current, and K_{tj} is the torque coefficient of the motor.

Next, the iron loss is modeled. In this paper, based on the well-known equivalent circuit model [12]. Fig. 6 shows the d and q-axis equivalent circuits of the permanent magnetic synchronous motor. From Fig. 6, the sum of the iron losses P_i is expressed as

$$P_{i} = 2 \sum_{j=f,r} \frac{v_{odj}^{2} + v_{oqj}^{2}}{R_{cj}} = 2 \sum_{j=f,r} \frac{\omega_{ej}^{2}}{R_{cj}^{2}} \left\{ (L_{dj}i_{odj} + \Psi_{j})^{2} + (L_{qj}i_{oqj})^{2} \right\}$$
$$\simeq 2 \frac{V^{2}}{r^{2}} \sum_{j=f,r} \frac{P_{nj}^{2}}{R_{cj}} \left\{ \left(\frac{rL_{qj}F_{all}}{4K_{tj}} \right)^{2} + \Psi_{j}^{2} \right\}$$
(30)

where v_{odj} and v_{oqj} are respectively the d and q-axis induced voltages, R_{cj} is the equivalent iron loss resistance, ω_{ej} is the electrical angular velocity of each motor, L_{dj} is the d-axis inductance, L_{qj} is the

q-axis inductance, i_{odj} and i_{oqj} are respectively the differences between the d and q-axis currents and the d and q-axis components of the iron loss current, P_{nj} is the number of pole pairs, and Ψ_j is the interlinkage magnetic flux. The equivalent iron loss resistance R_{cj} is described as

$$\frac{1}{R_{\rm cj}(\omega_{\rm ej})} = \frac{1}{R_{\rm c0j}} + \frac{1}{R_{\rm c1j}'|\omega_{\rm ej}|}.$$
(31)

In (31), the first and second terms of right hand side are the eddy current loss and the hysteresis loss, respectively. Therefore inverter input power $P_{\rm in}$ can be expressed as a function of the velocity V and the total driving force $F_{\rm all}$.

$$P_{\rm in}(V, F_{\rm all}) = P_{\rm out}(V, F_{\rm all}) + P_{\rm c}(F_{\rm all}) + P_{\rm i}(V, F_{\rm all}).$$
(32)



Figure 6: Equivalent circuit of PMSM [12].

3 Range Extension Autonomous Driving

In this paper, the vehicle velocity is assumed to be changed from V_0 to V_f with a fixed travel distance $X_f - X_0$ and a fixed traveling time $t_f - t_0$. This method minimizes the consumption energy between t_0 and t_f by optimizing the velocity profile. Therefore, the objective function and the constraint conditions are expressed as

min.
$$W_{\rm in} = \int_{t_0}^{t_f} P_{\rm in}(\boldsymbol{x}(t), \boldsymbol{u}(t)) dt,$$
 (33)

s.t.
$$\dot{\boldsymbol{x}} = \boldsymbol{f}(\boldsymbol{x}(t), \boldsymbol{u}(t)) = \begin{bmatrix} \frac{\overline{M} \left[\Gamma_{\text{all}} - \text{Sgn}(\boldsymbol{V}) \left(\Gamma_{\text{DR}}(\boldsymbol{V}) + \Gamma_{\text{CR}}(\boldsymbol{V}, \boldsymbol{R}) \right) \right]}{V(t)} \\ -\frac{2(C_f + C_r)}{MV} \beta - \left[\frac{2(l_f C_f - l_r C_r)}{MV^2} - 1 \right] \gamma + \frac{2C_f}{MV} \delta_f \\ -\frac{2(l_f C_f + l_r C_r)}{I} \beta - \frac{2(l_f^2 C_f + l_r^2 C_r)}{IV} \gamma + \frac{2l_f C_f}{I} \delta_f \end{bmatrix}, \quad (34)$$

$$\chi(\boldsymbol{x}(t_0)) = \boldsymbol{x}(t_0) - \boldsymbol{x_0} = \begin{bmatrix} V(t_0) - V_0 \\ X(t_0) - X_0 \\ \beta(t_0) - \beta_0 \\ \gamma(t_0) - \gamma_0 \end{bmatrix} = \boldsymbol{0},$$
(35)

$$\psi(\boldsymbol{x}(t_f)) = \boldsymbol{x}(t_f) - \boldsymbol{x}_f = \begin{bmatrix} V(t_f) - V_f \\ X(t_f) - X_f \\ \beta(t_f) - \beta_f \\ \gamma(t_f) - \gamma_f \end{bmatrix} = \boldsymbol{0},$$
(36)

where W_{in} is the consumption energy, x is the state variable, u is the control variable, x_0 is the initial condition, and x_f is the terminal condition.

$$\boldsymbol{x}(t) = \begin{bmatrix} V(t) \\ X(t) \\ \beta(t) \\ \gamma(t) \end{bmatrix}, \, \boldsymbol{u}(t) = \begin{bmatrix} F_{all}(t) \\ \delta_f(t) \end{bmatrix}.$$
(37)

The optimal velocity profile can be calculated by solving this optimal control problem numerically. In this paper, the front steering angle is given by (15) in optimization by assuming that the vehicle is brought into stationary circular turn and runs along the designated course.

4 Simulations

Simulations were conducted to verify the effectiveness of the proposed method. In this paper, three velocity profile generation methods are compared.

4.1 Comparison Conditions

In this paper, the vehicle velocity profile is optimized on the assumption that the vehicle runs along the course shown in Fig. 7. The following three cases are considered, and the traveling time $t_f - t_0$ of each case is 35.0 s.

Conventional 1: The conventional method 1 optimizes a_x of (38) to minimize the consumption energy in consideration of cornering.

$$V(t) = \begin{cases} V_0 + a_x t & (t_0 < t < t_1) \\ V_{\max} & (t_1 < t < t_2) \\ V_{\max} - a_x t & (t_2 < t < t_f) \end{cases}$$
(38)

where

$$t_1 = \frac{V_{\max} - V_0}{a_x} + t_0, \tag{39}$$

$$t_2 = t_f - \frac{V_{\max} - V_f}{a_x}.$$
 (40)

Conventional 2: The conventional method 2 optimizes a_x of (38) to minimize the consumption energy in consideration of cornering.

$$V(t) = \begin{cases} V_0 + a_x t & (t_0 < t < t_1) \\ V_{\max} & (t_1 < t < t_2) \\ V_{\max} - \frac{1}{M} \int_{t_2}^{t_3} (F_{\text{DR}}(V) + F_{\text{CR}}(V, R)) dt & (t_2 < t < t_3) \\ V(2t_3 - t) & (t_3 < t < t_f) \end{cases}$$
(41)

where

$$t_1 = \frac{V_{\max} - V_0}{a_x} + t_0, \tag{42}$$

$$t_2 = t_1 + \frac{1}{V_{\text{max}}} \left(L - \frac{V_{\text{max}}^2 - V_0^2}{2a_x} \right), \tag{43}$$

$$t_3 = \frac{t_f + t_0}{2}.$$
 (44)

Proposed The velocity profile is optimized to minimize the consumption energy by solving the optimal control problem shown in section 3.

4.2 Loss Separation

To analyze which loss has great effect on optimizing velocity profile, P_{out} is separated as: the power stored as the kinetic energy of the vehicle mass P_M , the sum of the power stored as the rotational energy of each wheel P_J , the loss caused by the driving resistance P_{DR} , the loss caused by the cornering resistance P_{CR} , and the sum of the losses caused by the slip of each wheel P_S :

$$P_{\rm out} = P_{\rm M} + P_{\rm J} + P_{\rm DR} + P_{\rm CR} + P_{\rm S},$$
 (45)

$$P_{\rm M} = \frac{d}{dt} \left(\frac{1}{2}MV^2\right),\tag{46}$$

$$P_{\rm J} = 2 \sum_{j=f,r} \frac{d}{dt} \left(\frac{1}{2} J_{\omega_j} \omega_j^2 \right), \tag{47}$$

$$P_{\rm DR} = F_{DR}(V)V, \tag{48}$$

$$P_{\rm CR} = F_{CR}(V, R)V, \tag{49}$$

$$P_{\rm S} = F_{\rm all} V \sum_{j=f,r} \frac{1}{2} \lambda_j.$$
⁽⁵⁰⁾

The integrated values of these values are described as

$$W_X = \int_{t_0}^{t_f} P_X(\boldsymbol{x}(t), \boldsymbol{u}(t)) dt,$$
(51)

where the subscript X represents "out", "M", "J", "DR", "CR", "S", "c", and "i". $W_{\rm M}$ and $W_{\rm J}$ can be recovered during decelerating, and they are equal zero in all cases if $V_0 = V_{\rm f}$.

4.3 Control System Design

Fig. 8 shows the velocity control system. The input is the vehicle velocity reference V^* , and these controllers generate the total driving-braking force reference F_{all}^* . And then, F_{all}^* is distributed to the front and rear driving-braking force reference F_j^* . Considering the slip ratio, the front and rear torque reference T_j^* is given as

$$T_{j}^{*} = rF_{j}^{*} + \frac{J_{\omega_{j}}a_{x}^{*}}{r}(1+\lambda_{j}^{*}),$$
(52)

where the second term of the right hand side means the compensation of the inertia of the wheels. In this paper, λ_i^* is given as

$$\lambda_j^* = \begin{cases} 0.05 & (a_x^* > 0) \\ 0 & (a_x^* = 0) \\ -0.05 & (a_x^* < 0) \end{cases}$$
(53)

The vehicle velocity controller $C_{\rm PI}$ is a PI controller, and it is designed by the pole placement method. The plant of the vehicle velocity controller is expressed as

$$\frac{V}{F_{\rm all}} = \frac{1}{Ms}.$$
(54)

In the experiments, the poles of the vehicle velocity controller are set to -5 rad/s.

4.4 Simulation Results

Figs. 9 shows the simulation results. The vehicle velocity of conventional method 2 during cornering is lower than that of conventional method 1. Therefore the loss caused by the cornering resistance is reduced by 13.2 % compared with conventional method 2 as shown in Fig. 9(d) because the cornering resistance is proportional to biquadratic of the vehicle velocity. Compared with conventional method 1, conventional method 2 reduces 1.45 % of the consumption energy.



Proposed method first accelerates higher speed than conventional methods, then decelerates before the corner, and finally accelerates around the end of the corner. The loss caused by the cornering resistance is reduced by 49.0 % compared with conventional method 1 as shown in Fig. 9(d) because the vehicle velocity during cornering is lower than both conventional methods. If the velocity during cornering is lower than both conventional methods. If the velocity during cornering is lower than proposed method, the loss caused by the cornering resistance becomes smaller whereas the copper loss and the loss caused by the driving resistance become larger because maximum speed and acceleration must become larger. The increase rate of the copper loss is only 1.53 % because time driving with large driving force is relatively short whereas the maximum acceleration is 51.0 % larger than conventional method 1. The increase rate of the loss caused by the driving resistance is only 0.57 % because the vehicle velocity during cornering is smaller than conventional method 1, proposed method 2 reduces 5.63 % of the consumption energy.



5 Experiment

Experiments were conducted to verify the effectiveness of the proposed method. In the experiments, the vehicle velocity is controlled by the velocity control system shown in Fig. 8, and the front steering angle is controlled by hand to track the designated course.

5.1 Experimental Results

Experiments were conducted five times under respective conditions, using the same conditions as simulations. In the experiments, we assumed that the vehicle velocity V is the average of all the wheel velocities. The inverter input power P_{in} was calculated as

$$P_{\rm in} = V_{\rm dc} \sum_{j=f,r} I_{\rm dcj},\tag{55}$$

where V_{dc} is the measured input voltage of the inverter and I_{dcj} is the measured input current of the front

and rear inverters. P_{in} includes inverter loss. Fig. 10 shows the experimental results. According to Fig. 10(b), the total driving force shows the same tendency as simulation results. It means that modeling of the driving resistance and the cornering resistance is a simulation of the driving tendency as simulation. tance is valid. According to Fig. 10(c), the inverter input power shows the same tendency as simulation results. Compared with conventional method 1, conventional method 2 reduces 1.58 % of the consumption energy and proposed method does 2.33 % of that. Decrease rate of consumption energy is smaller than simulations because the inverter input power includes modeling error.



Figure 10: Experimental results (Corner).

6 Conclusion

In this paper, READ system is extended to be applied to curvy road. The cornering resistance is modeled as a function which is proportional to biquadratic of the vehicle velocity on the assumption that the vehicle is brought into stationary circular turn. Proposed READ system can generate the optimal velocity profile by solving the optimal control problem numerically. Optimal velocity profile is mainly decided by trade off among the loss caused by the cornering resistance, the driving resistance, and the copper loss. In the experimental results, proposed method reduces 2.33 % of the consumption energy compared with conventional method 1.

In this paper, the torques of the right and left motors are equal. Therefore future work is to introduce velocity profile considering moments by differential torque of right and left motors.

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